# 8 Series

# **Toggle Switches**

### ■Introduction -

The 8 Series Toggles is our high-reliability miniature switch product offering. This product line meets and exceeds all basic international switch standards.

With 8 toggle options, PC and solder lug terminals, power and logic level current ratings, 1-4 pole and many circuit offerings these switches can be used in many industries and various applications within these industries.

Four of the 8 Series lines are washable. Specifically designed for PC applications with automated solder and cleaning methods.

The 8 Series is available with UL Recognition and CSA Certification upon request from the customer.

### Features of 8 Series Toggles

1. Terminal style:

Solder, Straight, Right angle and vertical mount PC terminals.

2. Contacts:

Silver or gold.

3. Epoxy resin case:

UL94V-0 self-extinguishing epoxy.

4. Actuator styles :

Over 30 actuator variations.

5. Insulation between terminal and ground:

4 mm minimum.

6. Prevention of flux entry

The epoxy resin seal on bottom of the switch helps prevent the entry of solder and flux.

7. Insulation barrier:

Insulation barrier design between poles helps prevent short-circuiting between poles ensuring high reliability.

8. UL Recognized product

File No.E43275

9. CSA Certified product

File No.LR38341

10. For the UL Recognized and CSA Certified products please see page 358.

### Applications

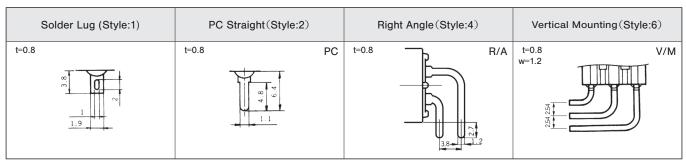
- Communication equipment
- Computer peripheral equipment
- Measuring instruments
- Medical equipment
- Automotive diagnosis

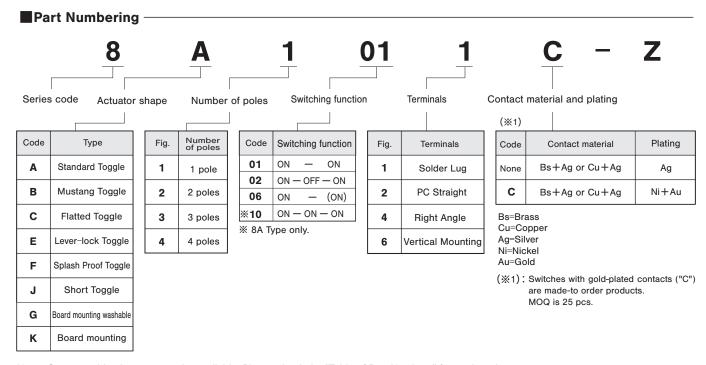
The switches can be used in a wide range of fields from industrial to consumer equipment.

#### **8 Series Toggles Selection Table** Part No. Name Actuator shape Number of poles Switching function Terminals Page 341 **8A** Standard toggle 1.2.3.4 343 Solder Lug Straight PC 344 8B Mustang Toggle 1.2.3.4 ON ON 345 ON - OFF - ON Solder Lug Straight PC %1/2 Poles 346 8C 1.2.3 Flatted Toggle 347 ON ON Straight PC Solder Lug ON - OFF - ON 348 8E Lever Lock Toggle 1.2.3.4 3/4 Poles 349 Solder Lug Straight PC 350 ON - ON - ON 8F Splash Proof Toggle 1.2.4 351 Solder Lug 4 Poles only 352 8J **Short Toggle** 1.2.3.4 353 Solder Lug Straight PC **Board mounting washable** 354 **Short Toggle** 8G 1.2 Washable ON ON 355 ON - OFF - ON (ON) - OFF - (ON) (ON) ON Standard Toggle 8GA 1.2 Washable Straight PC Right Angle 357 **Board mounting 8K Short Toggle** 1.2 358 Straight PC Right Angle ON ON 8KA Standard Toggle 1.2

( ) indicates momentary actuation

### Terminals





Note: Some combinations may not be available. Please check the "Table of Part Numbers" for each series.

### ■8 Series Toggles Common Specifications

Contact specs.		Silver	Gold	
Rating	Max.	AC125 V 6 A AC250 V 3 A DC30 V 4 A	AC125 V 6 A AC250 V 3 A DC30 V 4 A DC20V 25mA	
Initial contact re	nitial contact resistance $ \begin{array}{c} 10 \text{ m}\Omega \text{ Max.} \\ (\text{DC2}{\sim}4 \text{ V 1 A}) \end{array} \begin{array}{c} 20 \text{ m}\Omega \text{ Max.} \\ (\text{AC200 } \mu\text{V 1.5 m}) \end{array} $		20 mΩ Max. (AC200 μV 1.5 mA)	
Initial dielectric	strength	AC1500 V /1 minute		
Initial insulation	resistance	1000	MΩ Min. (DC500 V)	
	Alternate type	50,000	/cycles	
Electrical life	Momentary type	25,000	/cycles	
Operating temperature range		-30~-	+85°C	
Storage temperature range		-40~-	+85°C	

## **Board Mounting Miniature Toggles**



**RoHS Compliant** 

### **■**Features

The 8K Toggle Switch is designed for PC boards and are easily mountable on the board. A PC support terminal is provided for stable mounting.

### ■ Specifications -

Rating Max.	6 A 125 VAC•3 A 250	VAC•4 A 30 VDC
Initial contact resistance	10 mΩ max.	(1A 2~4 VDC)
Initial dielectric strength	1500 VAC 1 minute	
Initial Insulation resistance	1,000 MΩ min.	(500 VDC)
Electrical life	Alternate type: 50,00	00 cycles
Operating temperature range	-30∼+85°C	
Storage temperature range	-40∼+85°C	

### ■Terminals

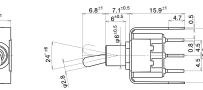
PC Straight(Style:2)		Right Angle (Style:4)		Vertical Mounting(Style:6)
t=0.8	PC	t=0.8	R/A	t=0.8 V/M w=1.2

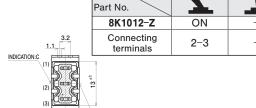
Terminal numbers are not shown on the switch.

### **8K**: Short Toggle









Switching function

Viewed from rating marking side

ON

2-1

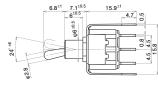
### **DPDT**

### PC Straight

Terminal numbers are not shown on the switch.







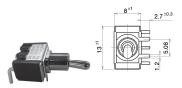


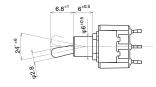
Switching function	Viewed fr	om rating ma	rking side
Part No.	7	1	4
8K2012-Z	ON	-	ON
Connecting terminals	2-3 5-6	_	2-1 5-4

SPDT

Right Angle

Terminal numbers are not shown on the switch.





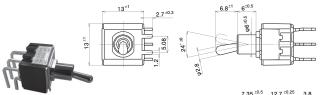


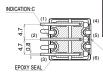
Switching function	Viewed fr	Viewed from rating marking side		
Part No.	7	1	4	
8K1014-Z	ON	_	ON	
Connecting terminals	2-3	_	2-1	

INDICATION:D

DPDT
Right Angle

Terminal numbers are not shown on the switch.





Switching function	Viewed fr	om rating ma	rking side
Part No.	7	1	4
8K2014-Z	ON	_	ON
Connecting terminals	2-3 5-6	_	2-1 5-4

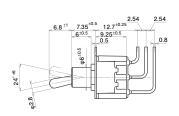
7.35 to 5 12.7 to 25 3.8 9.25 to 5 0.5 1.2

### SPDT

**Vertical Mounting** 

Terminal numbers are not shown on the switch.







Switching function	Viewed fr	om rating ma	rking side
Part No.	7	1	4
8K1016-Z	ON	_	ON
Connecting terminals	2-3	_	2-1

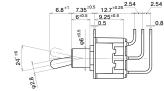
INDICATION:D

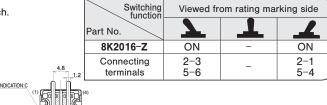
**DPDT** 

Vertical Mounting

Terminal numbers are not shown on the switch.







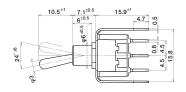
### 8KA: Standard Toggle

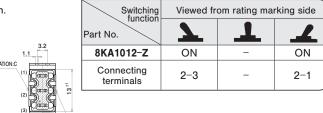
### **SPDT**

PC Straight



Terminal numbers are not shown on the switch.

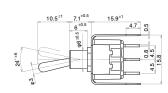




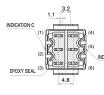
### **DPDT** PC Straight







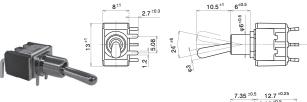
Terminal numbers are not shown on the switch.



Switching function	Viewed fr	om rating ma	rking side
Part No.	7	1	
8KA2012-Z	ON	_	ON
Connecting terminals	2-3 5-6	_	2-1 5-4

### **SPDT** Right Angle

Terminal numbers are not shown on the switch.



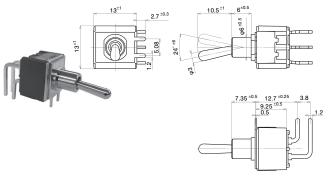


INDICATION:D

Switching function	Viewed from rating marking side		
Part No.	7	1	1
8KA1014-Z	ON	-	ON
Connecting terminals	2-3	_	2-1

DPD	I
Right	Angle

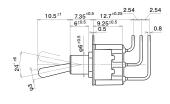
Terminal numbers are not shown on the switch.



	li ait ive
INDICATION:C	8K/
(4)	Con ter
7.4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	INDICATION:D
EPOXY SEAL	

	Switching function	Viewed fr	om rating ma	rking side
	Part No.	7	1	4
	8KA2014-Z	ON	_	ON
(4) (5)	Connecting terminals	2-3 5-6	_	2-1 5-4

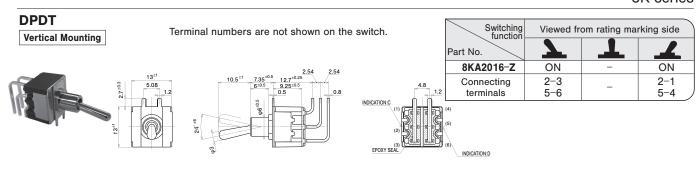
#### **SPDT** Terminal numbers are not shown on the switch. Vertical Mounting



INDICATION:D

Switching function	Viewed from rating marking side		
Part No.	7	4	1
8KA1016-Z	ON	-	ON
Connecting terminals	2-3	-	2-1

Optional accessories (Color Caps) for 8KA series are shown on P.361.



### ■PC Hole Layouts

Terminal style	PC PC Straight	R/A Right Angle	V/M Vertical Mounting
1 pole	4-φ1.5 9 4-φ1.6	5- \phi 1.6 12.7 12.7 12.7 12.7 12.7 12.7 12.7 12.7	5-φ1.6 12.7 2.54 2.54  Pattern restricted area
2 poles	15.8 9 6-φ1.6 20 4.5	8- \phi 1.6 12.7 3.8 Pattern restricted area	8- \phi 1.6

### ■Precaution(8K •8KA)

### 1. Soldering Specifications

(1)Manual soldering(1)

Device: Solder iron

(2)Auto soldering(2)

275°C Max. 6 sec. Max.

The above-stated soldering conditions shall apply only to switches with straight terminals. Auto soldering is not possible with right-angle terminals. Switches with right-angle terminals should be soldered manually according to the conditions specified in (1) above.

(3)When soldering two or more terminals to the common land, use the solder resist to isolate the terminals.

### 3. Mounting

- Do not bend the terminals before mounting the switch on the PC board.
- After mounting the switch, do not place the device in such a way that the device weight will be applied on to the actuator of the switch.

### 2. Flux Cleaning

(1)Solvent: Fluorine or Alcohol type.

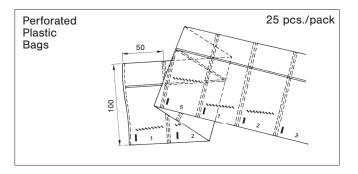
(2)8K•8KA series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.

(3)Cleaning after soldering should be done after the terminal temperature falls to 90°C or below, or after leaving the switch for five minutes or longer at room temperature.

### 4. Mounting Accessories

Mount the accessories after soldering.

### ■ Packaging Specification –



### **■**Optional Accessories –

-《Sold separately》

Туре	8A · 8F · 8GA · 8KA	8A · 8F · 8GA · 8KA	8B	8E		
Part Name	Color Cap					
Dimensions	Ø 5 Gloss finish  Ø 3.8  Vinyl chloride resin	Gloss finish  Gloss finish  Vinyl chloride resin	Gloss finish	Alumite finish		
Silver	-	-	-	140000470058		
White	140000470030	140000470038	140000470063			
Red	140000470098	140000470100	140000470108	140000470060		
Black	140000470031	-	140000470064	140000470059		
Gray	140000470037	140000470077	-	-		

Туре	8A 8B		В
Part Name	Boot	Plate	Plate
Part No.	140000470422	140008040021	140008040025
Dimensions	With Nut (1/4"—40THD)	Red Black up and Aluminum plate t=0.5	Red Black Aluminum plate t=1